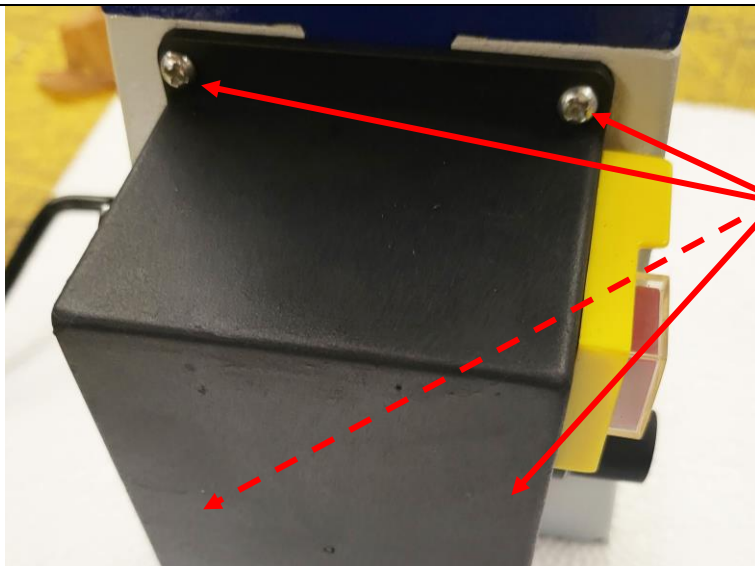




Woodworking machinery at its best!

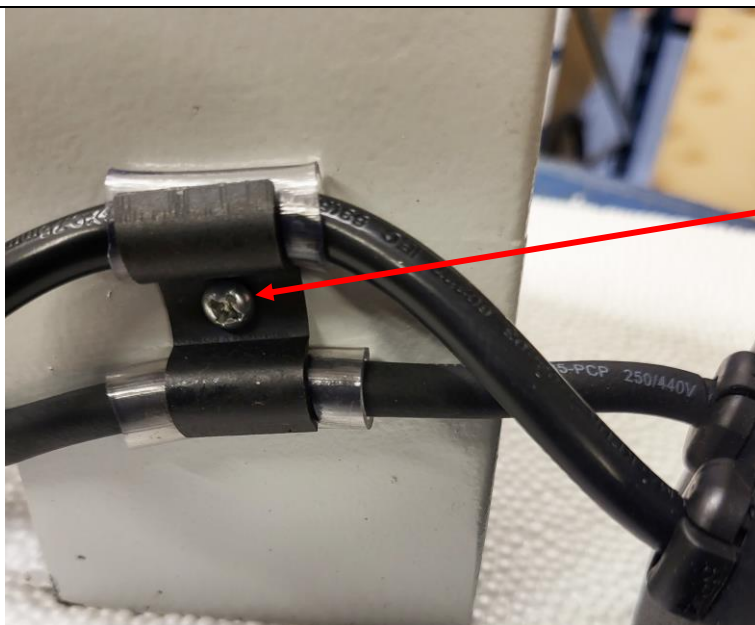
W815 Mini Lathe

Instructions for replacing the Variable Speed control box

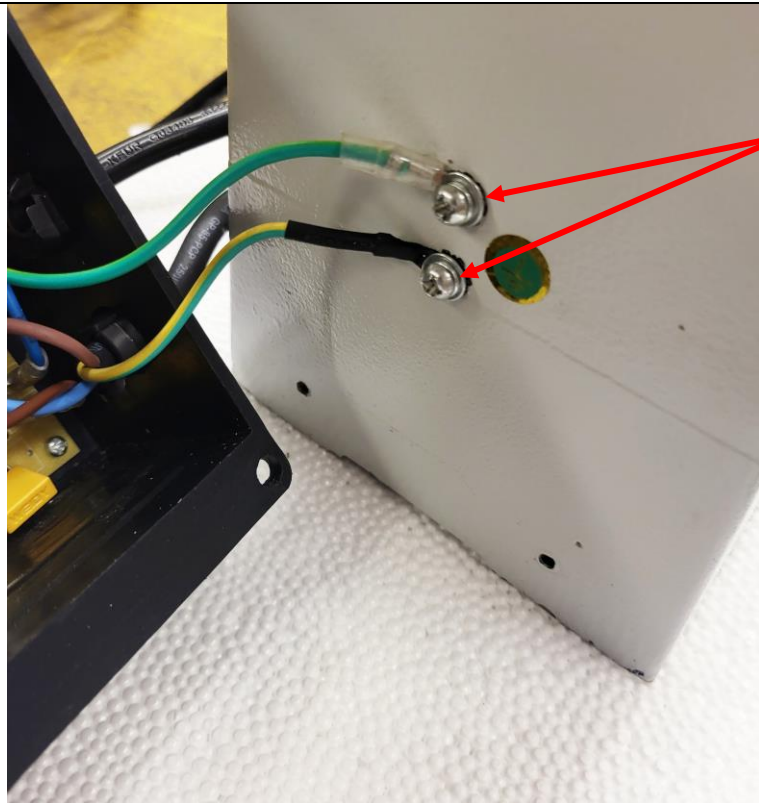


Disconnect the lathe from the power supply.

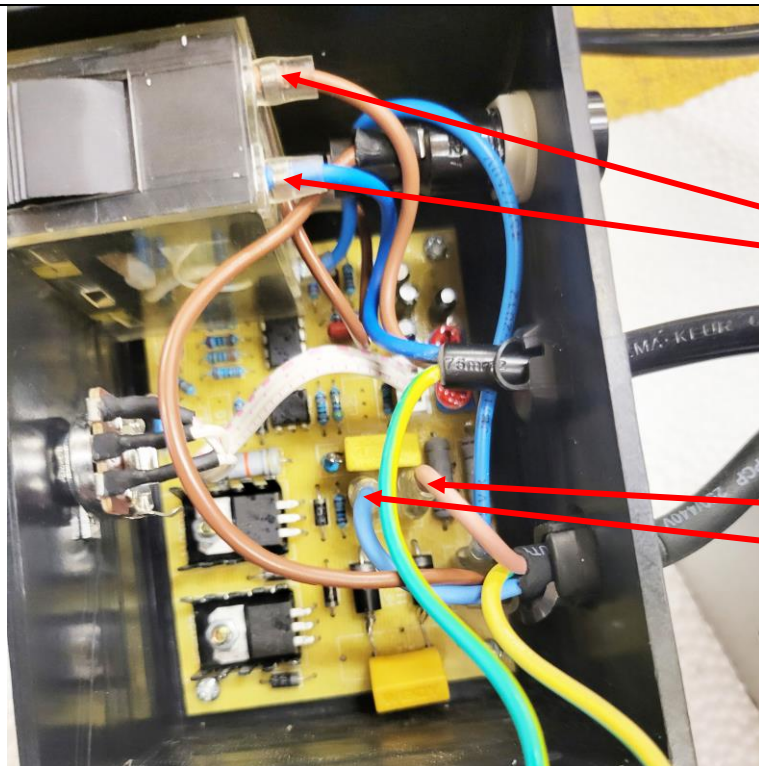
Use a cross head screw driver to remove the 4 screws which hold the box onto the side of the lathe.



Use a cross head screw driver to remove the cable clamp.



Use a cross head screw driver to remove the 2 earth cables.

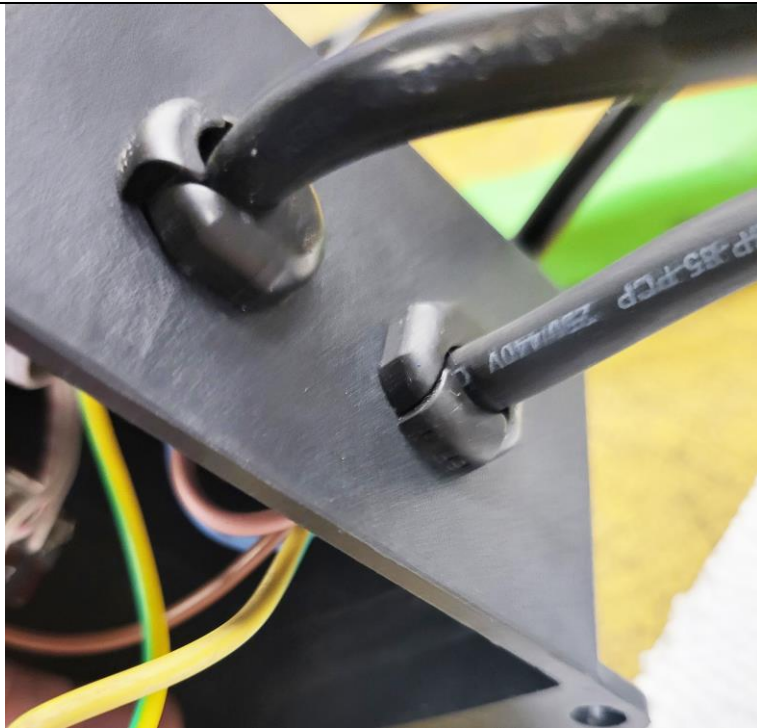


Use a pair of fine nose pliers to pull away 2 wires from the IN side of the switch.

Brown
Blue

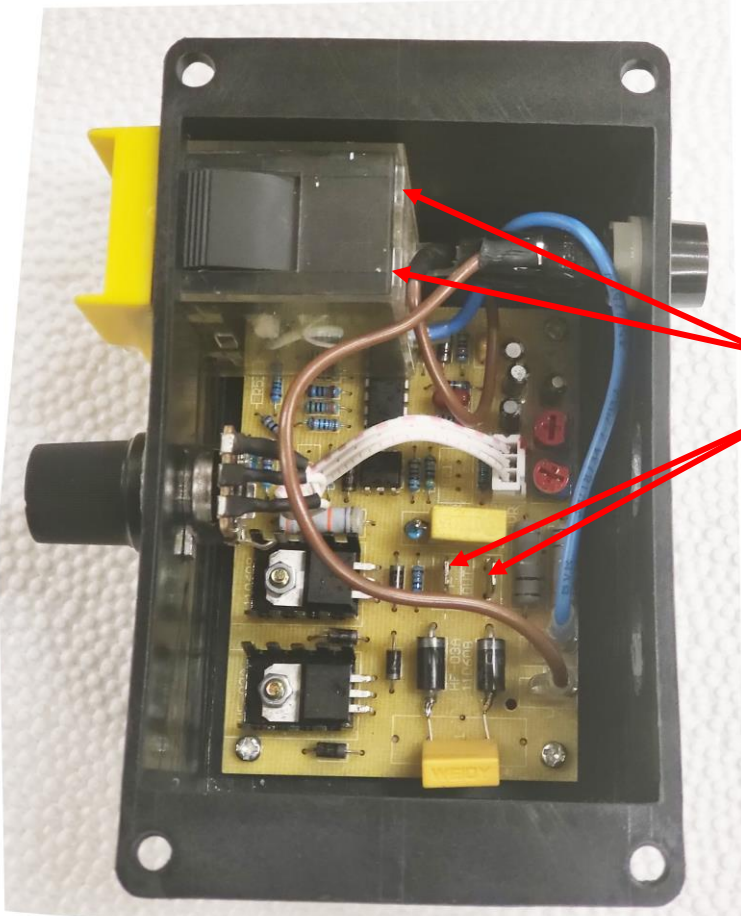
Use a pair of fine nose pliers to pull away 2 wires from the PCB

Brown (Labelled 4)
Blue (Labelled 3)



To remove the disconnected cables from the box:

Use a pair of pliers to compress the gland on the inside of the box, and push the gland out of the box.



The replacement box can now be fitted.

Refitting:

Feed the cables through the holes in the side of the box, until the gland clicks into place.

Push 2 wires onto the back of the switch

Push 2 wires onto the PCB

Attach the 2 earth cables to the lathe bed

Attach the control box, using 4 screws

Refit the cable clamp

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